

SCREEN PRINTING



Screen Charges: \$50.00(V) per color/position/style
Run Charge: first color included, see TOC for additional color/position
Production Time: see item description
Paper Proof: N/C, \$10.00(Z) each additional proof/revision
Product Proof: unit cost plus set-up \$50.00(V) per color, 5 - 7 days, after proof approval, \$35.00(V) screen charge per color applies
Repeat Orders: \$35.00(V) per color/position/style, each additional color/position/style, add \$35.00(V) plus run charge
Less Than Minimum: \$75.00(V) per color/position/style
Tone-on-Tone: imprint shown left

MEDALLION LOGO/Watches



Run Charge: add \$5.00(V) each unit
Minimum Quantity: 50 pcs. per style
 Mens and ladies cannot be combined for total quantity pricing
Tooling Charge: NO CHARGE
Production Time: 15 - 20 working days
Paper Proof: N/C, \$10.00(Z) each additional proof/revision
Product Proof: unit cost plus tooling \$150.00(V) per style, 2 weeks
Repeat Orders: minimum order quantity and run charge apply
Less Than Minimum: not available

DEBOSSING/Portfolios, Jotters + Journals

A machine presses a die of your logo/imprint into the surface of the chosen material resulting in a debossed or textured imprint.



Tooling Charge: \$100.00(V) per position/style
Run Charge: add \$1.25(V) each unit per position/style
Production Time: 12 - 15 working days after proof approval
Paper Proof: N/C, \$10.00(Z) each additional proof/revision
Product Proof: unit cost plus set-up \$100.00(V) per position, 7 - 10 days production. After proof approval, tooling charge \$50.00(V) per location applies
Repeat Orders: \$50.00(V) per position, plus run charge each unit
Color Fill: \$2.00(V) per color/position, SL/GD only.
 Call for color availability besides SL/GD.

LASER ENGRAVING



Run Charge: brass plate \$2.50(V) each, per/key tag no additional charge
Tooling Charge: \$50.00(V) per position plus run charge on each unit
Paper Proof: N/C, \$10.00(Z) each additional proof/revision
Production Time: See item description
Product Proof: Unit cost plus set-up \$50.00(V) per position, 5 - 7 days After proof approval, tooling charge \$35.00(V) per position apply
Repeat Orders: \$35.00(V) per position, plus run charge
Less Than Minimum: \$75.00(V) per position/style
Laser Engraving with Oxidation: shown left
Additional Oxidation Charge: add \$0.35(V) each unit per position/style

MULTICOLOR OFFSET IMPRINT/Watches + Clocks

Color graphic image, NO PMS color match



Run Charge: add \$2.50(V) each unit
Minimum Quantity: 50 pcs. per style
Tooling Charge: \$75.00(V) per style
Production Time: 12 - 15 working days. Watches, 20 working days
Product Proof: unit cost plus set-up \$75.00(V) per style, 2 weeks After proof approval, \$50.00(V) tooling charge per style applies
Repeat Orders: \$50.00(V) per style, plus run charge each unit
Less Than Minimum: \$75.00(V) per style

FOIL HOT STAMP/Journals, Jotters + Portfolios

Your logo/design is produced when a heated die applies a foil imprint to a material surface. Silver and Gold foil available.



Tooling Charge: \$100.00(V) per position/style
Run Charge: add \$2.00(V) each unit
Production Time: 10 - 12 working days after proof approval
Paper Proof: N/C, \$10.00(Z) each additional proof/revision
Product Proof: unit cost plus tooling \$100.00(V) per position, 7 - 10 days after proof approval, tooling \$50.00(V) per position applies
Repeat Orders: \$50.00(V) per position/style, plus run charge

GHOST IMPRINT/Per Page



Minimum Quantity: 5000 pcs.
Screen Charge: \$50.00(V) per color
Run Charge: add \$0.35(V) each unit
Production Time: 8 - 10 weeks after proof approval
Virtual Email Proof: N/C, 2 days
Product Proof: unit cost plus set-up \$50.00(V) per color, 10 - 12 days after proof approval, set-up \$35.00(V) applies
Repeat Orders: \$50.00(V) per design plus run charge

HEAT TRANSFER PRINTING/Spot Color (Max. Size: 5" x 5")

A process in which a design is transferred to a synthetic fabric by heat and pressure.



Set-Up Charge: \$50.00(V) per color/position/style
Run Charge: add \$0.35(V) per color/position/style
Production Time: 7 - 10 working days after proof approval
Paper Proof: N/C, \$10.00(Z) each additional proof/revision
Product Proof: unit cost plus \$50.00(V) per color/position, after proof approval, set-up \$35.00(V) plus run charge
Repeat Orders: \$35.00(V) per color/position plus run charge
Less Than Minimum: \$75.00(V) per color/position/style

SUBLIMATION PRINTING/4C Process (Max. Size: 5" x 5")

A process in which a design is transferred to a synthetic fabric by heat and pressure.



Set-Up Charge: \$75.00(V) per style
Run Charge: add \$2.50(V) per color/position/style
Production Time: 7 - 10 working days after proof approval
Paper Proof: N/C, \$10.00(Z) each additional proof/revision
Product Proof: unit cost plus run charge, plus \$75.00(V) per style After proof approval, set-up charge \$50.00(V) and run charge apply
Repeat Orders: \$50.00(V) per style/position
Less Than Minimum: \$75.00(V) per color/position/style

4-COLOR WATER TRANSFER PROCESS

A process in which a full color flexible film is transferred onto your product.



Minimum Quantity: 500 pcs.
Set-Up Charge: \$250.00(V) per design
Run Charge: add \$2.00(V) each unit
Production Time: 4 - 5 weeks after proof approval
Paper Proof: N/C, \$10.00(Z) each add'l. proof/revision
Product Proof: unit cost plus \$250.00(V) per design, 12 - 15 days, after proof approval, add set-up charge \$200.00(V) plus run charge
Repeat Orders: \$250.00(V) per design, plus run charge
Less Than Minimum: not available

IMPRINT METHODS



EMBROIDERY/Bags, Headwear + Blanket

Price includes 5,000 stitches/one position up to 9 thread colors.

Minimum Quantity: see item description

Tape Charge: \$90.00(V) for all new orders. **Run Charge:** add \$2.00(V) run charge per unit, per logo/position

For designs exceeding 5,000 stitches, add tape charge \$35.00(V) per each add'l. 1,000 stitches and run charge \$0.35(V) per unit for every additional 1,000 stitches

Tape Editing Charge: \$50.00(V)

Thread Colors: PMS color match; add \$0.35(V) per unit for metallic gold and silver, per 1,000 stitches

Product Proof/Spec Sample: \$75.00(V) per position plus unit cost, plus Tape charge, 3 days.

Production Time: 5 working days after paper proof approval Less Than Minimum: add \$75.00(V) per style



EMBROIDERY/Headwear

Price includes up to 9 thread colors UNLIMITED stitches/one position.

Minimum Quantity: 50 pcs. **Tape Editing Charge:** \$50.00(V) **Tape Charge:** \$75.00(V) per logo per position

Run Charge: first position included. Add \$0.35(V) ea. cap for metallic gold and silver, per 1,000 stitches

Each Additional Position: \$75.00(V) tape charge plus \$1.25(V) run charge up to 9 thread colors

Production Time: 10 - 12 working days after paper proof approval

Product Proof/Spec Sample: \$75.00(V) per position plus unit cost, plus Tape charge, 7 days

3-D Embroidery: add add'l. \$1.50(V) with a 150 piece minimum

Imprint on Sandwich Band: \$50.00(V) set-up and \$0.50(V) run charge **Less Than Minimum:** not available



24 HOUR Service @ NO ADDITIONAL CHARGE

- ALL purchase orders must reference **24 HOUR Service**
- Must call factory to verify stock availability
- Email order and art to: 24hr@swedausa.com
- Vector art required
- All proofs waived
- Cut off time 2 pm PST
- One color/position silkscreen or engraving ONLY
- Follow catalog minimums to avoid LTM charges of \$75.00(V)
- Excludes watches, clocks, gift sets and USB drives
- Available on selected items ONLY, excludes watches, clocks, gift sets, and USB drives.

SET-UPS/REPEAT SET-UPS: See imprint information in the table of contents and pages 33 and 34 for artwork specs and run charges.

PAPER PROOFS: Paper proofs will not be provided for orders under \$1500.00(Z) unless requested on purchase order.

RANDOM SAMPLES & NO IMPRINT ITEMS: Use end column price. Shipped within 48 hours with available stock.

PMS COLOR MATCH: N/C if a PMS number is indicated. \$15.00(V) if a swatch match is needed. **COLOR WASH:** \$25.00(V) per color wash.

MULTI COLOR/OFFSET: Must provide a printout of full color artwork for reference when submitting an order.

OVER/UNDER RUNS: Every effort is made to ship the exact quantity ordered. However, for imprinted products, Sweda reserves the right to ship up to 5% over or under the amount of the order and shipment will be billed accordingly.

PACKAGING: Most items are individually gift boxed with instructions and warranty unless noted. Pens are shipped bulk packed unless noted. Please call factory for specifics.

MAILERS: Shipped flat or pre-packed. Insertion is available for an additional charge. Call factory for quotation and special packaging.

TIME SET: A charge of \$.75(V) per unit for all analog clocks and watches. Digital items may also be set, however due to shifting during shipping, correct time is not guaranteed.

REPAIR SERVICE: Every effort will be made to return repaired items with imprint. No imprint replacements may be substituted if repair is necessary.

DROP/SPLIT SHIPMENTS: \$5.00(Z) each location plus freight. F.O.B. City of Industry, CA. Please contact customer service for a drop ship specification sheet.

Drop ship lists must be prepared according to the specific instructions shown on the sheet to avoid additional charges.

OVERSEAS SHIPMENTS: International shipping form is required. Foreign shipments: \$25.00(Z) handling charge per location. Please provide 3rd party shipper number. Please call factory for details.

RETURN GOODS: Returned merchandise without authorization from factory will not be accepted. Any imprint merchandise authorized for return by the factory is subject to \$25.00(Z) service charge plus 15% of the net cost of the order. All returns must be freight prepaid within 60 days of shipment. No returns on USB items.

CANCELLATIONS: A minimum cancellation charge of \$50.00(V) plus all production costs to date will be billed accordingly. No cancellations on USB items.

WARRANTY: Most watches carry a 1-year limited warranty. All other Sweda items carry a 1-year limited warranty. The warranty covers any defect in material or workmanship under normal use. Battery and ink cartridges excluded. Returned imprinted items may be replaced with no imprint items.

QUALITY CONTROL: Sweda has been QCA accredited, please call factory for more details.

LOGO REPRESENTATION: The depiction of any trademarks herein is for illustration purposes only and shall not be construed as any endorsement by the owner of such mark(s) or as an indication that they are a customer of Sweda. All such use is without intended implications of any kind pertinent to the particular trademarks illustrated.

CATALOG PHOTOGRAPHY: Items not shown at actual size. Please refer to item measurements for actual size dimensions.

NOTICE: This catalog supersedes all previous catalogs, prices, and items. All prices and product details are subject to change without notice due to fluctuations in the international exchange rate of the U.S. dollar. In some cases product design or shade of color may be changed after the printing of this catalog. All logos shown on products pictured in this catalog are for illustration purposes only.

GENERAL INFO